

Garant**DNMG 150408, Type: HB7020**

Order data

Order number	250768 HB7020
GTIN	4045197949127
Item class	21G

Description

DNMG 150408 HB7020 Grade: HB7020

Chip breaker: SM

Tolerance: M

Cutting depth a_p : 0.5 - 5 mmFeed f : 0.2 - 0.5 mm/rev.Cutting speed v_c main application: 120 - 350 m/min

Technical description

Grade	HB7020
Cutting conditions	slightly interrupted
Tool material	Carbide
Feed f	0.2 - 0.5 mm/rev.
Chip breaker	SM
Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Main application	P

Cutting speed v_c main application	120 - 350 m/min
Corner radius	0.8 mm
Cutting depth a_p	0.5 - 5 mm
ISO code indexable insert	DNMG 150408
Number of changes/inserts	4
Tolerance	M
Type of product	Indexable insert for turning